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Synthesis and Radical Polymerization of  
The Acrylate and Methacrylate Esters of  
1-methyl-2,2,3,3-Tetracyanocyclopropylcarbinol

by

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Macromolecules

submitted

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### Abstract

The acrylate and methacrylate esters of 1-methyl-2,2,3,3-tetracyanocyclopropylcarbinol **2a** and **2b** were prepared by the reactions of two equivalents of bromomalononitrile with acetonyl acrylate **1a** or acetonyl methacrylate **1b**, respectively. Compounds **2a** and **2b** polymerized with free radical initiators to obtain the polymers with multicyano functionalities in the cyclopropane ring. The resulting polymers were soluble in acetone and tetrahydrofuran and the inherent viscosities in the range of 0.25-0.35 dL/g were obtained. Solution-cast films were clear and brittle, showing  $T_g$  values in the range of 72°-80°C.

### Introduction

Functional polymers of piezoelectric activity have long been the subject of curiosity and have caused recent interest.<sup>1</sup> It is well-known that crystalline polymers having large dipole moments can exhibit piezoelectric effects if the main chains have an all planar zigzag structure. The best known polymer is crystalline poly(vinylidene fluoride).<sup>2</sup> However, amorphous polymers with high concentration of dipole moments can also exhibit piezoelectric properties. The copolymer of vinylidene cyanide and vinyl acetate is such a case.<sup>3</sup>

Polyacrylonitrile has high concentrations of nitrile dipoles, but the helical structure of the polymer main chains cause the radiating dipoles to cancel each other.<sup>4</sup> Introduction of only a small amount (-5%) of a comonomer greatly increases the internal mobility of polymer segments. The copolymer of acrylonitrile with

7% methyl methacrylate does show piezoelectric behavior after stretching.<sup>5</sup> In the case for poly(1-bicyclobutanecarbonitrile), the rigid ring structure prevents helix formation and this polymer does indeed show piezoelectric behavior.<sup>6</sup>

Unlike linear chains, for which the dipoles of vicinal cyano-groups oppose each other, small rings hold vicinal cyano-groups in roughly parallel alignment. Small rings, three- and four-membered, do not undergo the large conformational changes found in the larger rings, most notably five- and six-membered rings. To verify this concept, molecular modeling calculations were performed on aliphatic and cyclic nitriles using AM1.<sup>7</sup> These results are summarized in Table I. The largest dipole moment was observed for a cis-dicyanocyclopropane unit. However, these are not easily synthesized. The tetrasubstituted ring also has a large dipole moment and will be the topic of this paper. In this report, we describe the initial phase of this research, namely the synthesis and polymerization of two monomers containing the tetracyanocyclopropane unit.

## Experimental

### Materials

The reagent grade chemicals were purified by distillation or recrystallization before use. Technical grade acetol was distilled before use. Acryloyl chloride and methacryloyl chloride (Aldrich) were distilled and used immediately. Triethylamine was refluxed over KOH and distilled. Malononitrile was recrystallized from water and distilled from phosphorus pentoxide. Bromomalononitrile

was prepared according to a literature procedure <sup>8</sup> and recrystallized twice from chloroform. 1,2-Dichloroethane and acetonitrile were refluxed with calcium hydride and fractionally distilled. Benzene was purified by refluxing over sodium metal, distilled, and stored over molecular sieves under nitrogen.  $\gamma$ -Butyrolactone was dried with anhydrous calcium sulfate and fractionally distilled.  $\alpha,\alpha'$ -Azobisisobutyronitrile was recrystallized from methanol and stored at 3°C.

### Measurements

All melting point temperatures are uncorrected. IR spectra were taken on a Perkin-Elmer 983 spectrometer. <sup>1</sup>H-NMR and <sup>13</sup>C-NMR spectra were obtained on a Bruker WM 250 nuclear magnetic resonance spectrometer at 250 MHz. Elemental analyses were performed by Desert Analytics, Tucson, AZ. Viscosity values were obtained by using a Cannon-Fenske viscometer. Melting points were measured in a Thomas-Hoover melting point apparatus. The glass transition temperatures (T<sub>g</sub>) were measured on a Perkin-Elmer DSC-4 differential scanning calorimeter in a nitrogen atmosphere.

### Preparation of Acetonyl Acrylate 1a

Acetonyl acrylate and acetonyl methacrylate were prepared by the Schotten-Baumann procedure. At 0°C under nitrogen, 18.1 g (0.2 mole) of freshly distilled acryloyl chloride in 40 ml of dry 1,2-dichloroethane were added dropwise to a solution of acetol (hydroxyacetone) (14.8 g, 0.2 mole), triethylamine (23.3 g, 0.23 mole), and 50 ml of 1,2-dichloroethane. The resulting solution was

stirred for 1 hr at 0°C and 2 hr at room temperature. Triethylamine hydrochloride was filtered off and rinsed with 40 ml of 1,2-dichloroethane. Extractions were performed on the filtrate twice with 40 ml 1N HCl, once with 40 ml H<sub>2</sub>O, and twice with 40 ml of saturated sodium bicarbonate. The resulting organic layer was dried over anhydrous magnesium sulfate and filtered. The solution was concentrated by rotary evaporator, and 0.04 g ( $1.11 \times 10^{-4}$  mole) of 3-tert-butyl-4-hydroxy-5-methylphenyl sulfide as inhibitor was added. Fractional distillation with a Vigreux column yielded 18.9 g of 1a (74% yield). Bp 46°-47°C/3 mmHg. <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ 2.18 (s, 3H), 4.73 (s, 2H), 5.82-5.96 (q, 1H), 6.17-6.29 (q, 1H), 6.48-6.52 (q, 1H); IR (neat) 1724 (C=O), 1632 (C=C) cm<sup>-1</sup>. Anal. Calcd for C<sub>5</sub>H<sub>8</sub>O<sub>3</sub>: C, 56.25; H, 6.25. Found: C, 56.07; H, 6.33.

#### Preparation of Acetonyl Methacrylate 1b

A solution of methacryloyl chloride (41.8 g, 0.4 mole) in dry 1,2-dichloroethane (80 ml) was added dropwise to a solution of acetol (29.6 g, 0.4 mole), dry triethylamine (46.5 g, 0.46 mole), and 100 ml of 1,2-dichloroethane at 0°C under nitrogen. The resulting solution was stirred for 1 hr at 0°C and 3 hr at room temperature. Triethylamine hydrochloride was then filtered off and rinsed with 80 ml of 1,2-dichloroethane. Extractions were performed on the filtrate twice with 100 ml 1N HCl, once with 100 ml water, and twice with 100 ml of saturated sodium bicarbonate. The resulting organic layer was dried over anhydrous magnesium sulfate and filtered. The solution was concentrated, and 0.08 g

( $2.22 \times 10^{-4}$  mole) of 3-tert-butyl-4-hydroxy-5-methylphenyl sulfide as inhibitor was added. Fractional distillation with a Vigreux column gives 40.9 g (72% yield) of 1b. Bp  $51^{\circ}$ - $52^{\circ}$ C/3 mmHg (Lit.<sup>8</sup>  $48^{\circ}$ - $49^{\circ}$ C/2 mmHg).  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$  1.95 (s, 3H), 2.15 (s, 3H), 4.67 (s, 2H), 5.66 (m, 1H), 6.21 (m, 1H); IR (neat) 1723 (C=O), 1613 (C=C)  $\text{cm}^{-1}$ . Anal. Calcd for  $\text{C}_7\text{H}_{10}\text{O}_3$ : C, 59.15; H, 7.04. Found: C, 59.30; H, 7.13.

Preparation of the Acrylate ester of 1-methyl-2,2,3,3-tetracyanocyclopropylcarbinol 2a

A solution of 21 g (0.13 mole) of potassium iodide in 60 ml of water was added slowly to the solution of acetonyl acrylate (7.68 g, 0.06 mole) and bromomalononitrile (8.70 g, 0.06 mole) in 40 ml of ethanol at room temperature. After stirring for 5 hr at room temperature, the product was filtered and rinsed with cold ethanol (50 ml). The obtained white crystals were recrystallized from chloroform to give 4.68 g (65% yield) of 2a. Mp  $133^{\circ}$ - $134^{\circ}$ C (dec.)  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$  1.83 (s, 3H), 4.56 (s, 2H), 6.05-6.17 (t, 1H), 6.20-6.30 (t, 1H), 6.57-6.64 (d, 1H); IR (KBr) 2257 ( $\text{C}\equiv\text{N}$ ), 1724 (C=O), 1632 (C=C)  $\text{cm}^{-1}$ . Anal. Calcd for  $\text{C}_{12}\text{H}_8\text{N}_4\text{O}_2$ : C, 60.00; H, 3.33; N, 23.33. Found: C, 59.83; H, 3.20; N, 23.17.

Preparation of the Methacrylate ester of 1-methyl-2,2,3,3-tetracyanocyclopropylcarbinol 2b

A solution of potassium iodide (17.50 g, 0.11 mole) in 50 ml of water was added slowly to the solution of acetonyl methacrylate (7.10 g, 0.05 mole) and bromomalononitrile (7.25 g, 0.05 mole) in



30 ml of ethanol at room temperature. The resulting solution was stirred for 6 hr at room temperature. After filtering the crude product was rinsed with 40 ml of cold ethanol. The white crystals were recrystallized from chloroform to give 4.45 g (70% yield) of 2b. Mp 155°-156°C (dec). <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ 1.80 (s, 3H), 2.02 (m, 3H), 4.54 (s, 2H), 5.79 (m, 1H), 6.27 (m, 1H); IR (KBr) 2252 (C≡N), 1713 (C=O), 1632 (C=C) cm<sup>-1</sup>. Anal. Calcd for C<sub>13</sub>H<sub>10</sub>N<sub>4</sub>O<sub>2</sub>: C, 61.42; H, 3.94; N, 22.05. Found: C, 61.26; H, 3.78; N, 22.03.

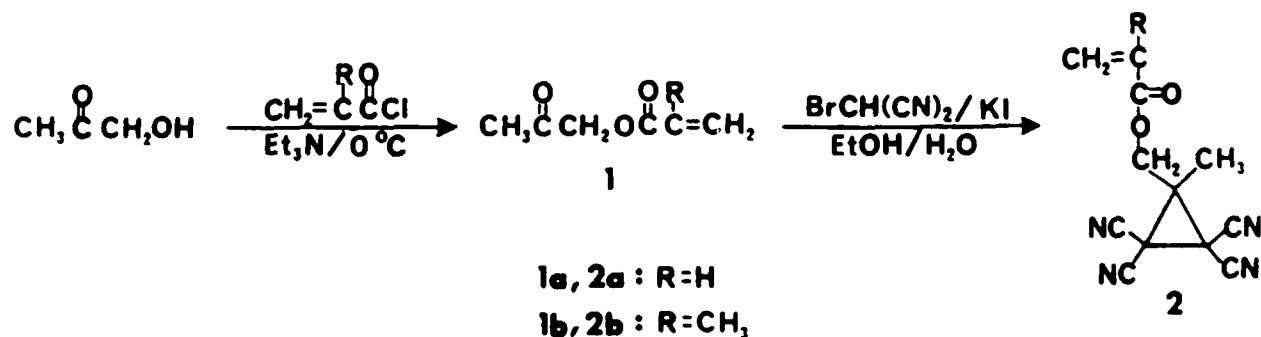
Radical Polymerization of the Acrylate 2a and Methacrylate ester of 1-methyl-2,2,3,3-tetracyanocyclopropylcarbinol 2b

A representative free radical polymerization procedure was as follows: A γ-butyrolactone (1.7 ml) solution of 2a (0.62 g, 2.6 mmole) was placed in a polymerization tube and 3.9 mg (2.3 × 10<sup>-2</sup> mmole) of AIBN was added under nitrogen. The mixture was degassed by a freeze-thaw process under vacuum. After warming to room temperature, it was placed in an oil bath kept at 65°C. After 20 hr, the polymerization tube was opened and the viscous product was poured into a 400 ml of diethyl ether. The precipitated polymer was collected and reprecipitated from acetone into diethyl ether. 3a: 0.55 g (89% yield); η<sub>inh</sub>=0.33 dL/g (0.5 g/dL in acetone). <sup>1</sup>H-NMR (acetone-d<sub>6</sub>) δ 1.75-1.98 (s, 3H), 2.15-2.33 (s, 1H), 2.58-2.82 (s, 2H), 4.47-4.73 (s, 3H); IR (KBr) 2255 (C≡N), 1745 (C=O); <sup>13</sup>C-NMR (acetone-d<sub>6</sub>) δ 16.1 (s, -CH<sub>3</sub>), 26.5 (s, (NC)<sub>2</sub>C<), 30.5 (s, >C<), 34.8 (s, -CH<sub>2</sub>-), 41.8 (s, -CH-), 64.2 (s, -OCH<sub>2</sub>-), 108.6 (s, cis-CN), 109.2 (s, trans-CN), 173.5 (s, -COO-). Anal. Calcd for (C<sub>12</sub>H<sub>8</sub>N<sub>4</sub>O<sub>2</sub>)<sub>n</sub>: C, 60.00; H, 3.33; N, 23.33. Found: C, 59.79; H,

## RESULTS AND DISCUSSION

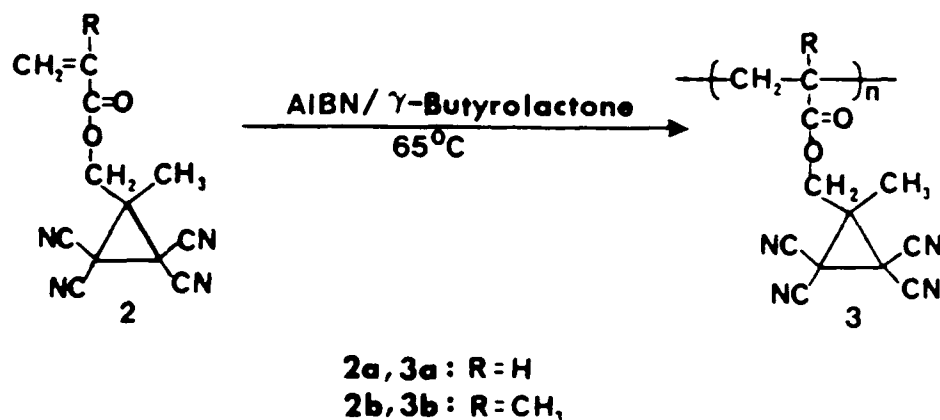
Syntheses of Monomers (2a and 2b)

Acetonyl acrylate and acetonyl methacrylate were prepared by the well known Schotten-Baumann method. The acrylate ester 2a and methacrylate ester of 1-methyl-2,3,3-tetracyanocyclopropylcarbinol 2b, were prepared from bromomalononitrile and acetonyl acrylate or methacrylate, respectively, following established literature procedures.<sup>10-12</sup> In dilute aqueous ethanol solution at room temperature, the title compounds were obtained in high yields. The chemical structure of the compounds was confirmed by <sup>1</sup>H-NMR, IR spectra and elemental analysis. Both of the tetracyanocyclopropanes 2a and 2b were quite stable when heated to 100°C.

Radical Polymerization of 2a and 2b

The substituted tetracyanocyclopropane monomers 2a and 2b were polymerized with free radical initiator (AIBN) to obtain the polymers 3a and 3b. Polymerizations were carried out in solution at 65°C. Monomers 2a and 2b were quite reactive toward radical

initiator and polymerized readily. The radical initiator did not attack the tetracyclopropane ring. The polymerization results and physical data for the polymers are summarized in Table II. In most cases, conversions were very high (~ 90% yield).



The chemical structure of the polymers 3a and 3b were confirmed by IR, <sup>1</sup>H-NMR, <sup>13</sup>C-NMR, and elemental analyses. The polymers were soluble in acetone and tetrahydrofuran, but were not soluble in diethyl ether and chloroform. The inherent viscosities measured in acetone were in the range 0.25-0.35 dL/g. The thermal behavior of the polymers was investigated by DSC at scanning rate of 10°C/min. and the glass transition temperature (T<sub>g</sub>) was found to be about 80°C for both polymers. This T<sub>g</sub> value is higher than for poly(methyl acrylate) (10°C) and comparable to poly(methyl methacrylate) (105°C). Films cast from the polymer solution were brittle and therefore the piezoelectric activity has not been measured yet.

## Conclusion

We prepared two new monomers 2a and 2b containing four cyano groups in a small cyclopropane ring. The tetracyanocyclopropane compounds were polymerized radically to obtain the polymers with multicyano functions. The resulting polymers were soluble in acetone and tetrahydrofuran, but insoluble in chloroform. The T<sub>g</sub> value of the polymer was 80°C. Films cast from the polymer solution were brittle, which could be due to the rather low molecular weights as indicated by the inherent viscosities, and/or to the presence of strong dipoles in the side chain. Attempts to obtain higher molecular weights failed. The tetracyanocyclopropane rings could act as weak inhibitors. Copolymerization with other monomers and measurements of piezoelectric activity are in progress and the results will be reported later.

### Acknowledgements

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Table I: Calculated Dipole Moments (D) from AM1

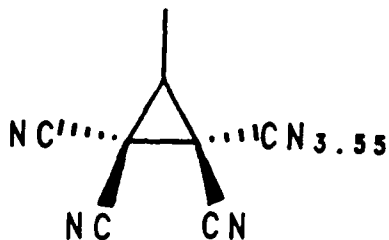
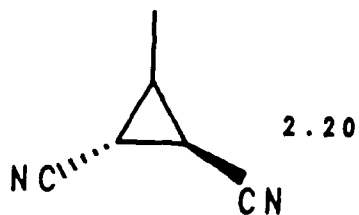
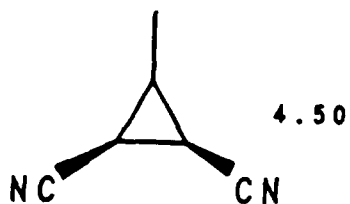
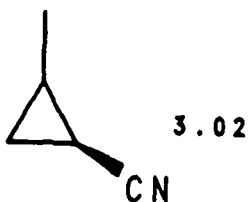
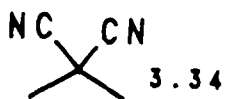
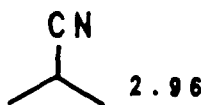


Table II. Free Radical Polymerization of 2a-b by AIBN at 65°C.

Monomer <sup>a</sup>	Solvent (Vol/Vol)	Initiator to		Temp. (°C)	Time (h)	Yield (%)	$\eta_{inh}^b$ (dL/g)	Tg <sup>c</sup> (°C)
		Monomer/ (g/mL)	monomer (mol %)					
2a	C <sub>6</sub> H <sub>6</sub> /CH <sub>3</sub> CN, 2.5	0.20	1.0	65	8	88	0.26	--
<u>2a</u>	C <sub>6</sub> H <sub>6</sub> /CH <sub>3</sub> CN, 2.0	0.25	0.9	65	10	86	0.25	--
<u>2a</u>	$\gamma$ -butyrolactone	0.36	0.9	65	20	89	0.33	72
<u>2b</u>	C <sub>6</sub> H <sub>6</sub> /CH <sub>3</sub> CN, 1.5	0.23	1.0	65	10	88	0.29	--
<u>2b</u>	C <sub>6</sub> H <sub>6</sub> /CH <sub>3</sub> CN, 1.7	0.16	0.9	65	20	85	0.26	--
<u>2b</u>	$\gamma$ -butyrolactone	0.44	1.0	65	16	92	0.37	80

<sup>a</sup>2a = (tetracyano- $\alpha$ -methyl)cyclopropyl methyl acrylate; 2b = (tetramethyl- $\alpha$ -methyl)cyclopropylmethyl methacrylate.

<sup>b</sup>Inherent viscosity of polymer: concentration of 0.5 g/dL in acetone at 25°C.

<sup>c</sup>Determined from DSC curves measured on a Perkin-Elmer DSC-4 differential scanning calorimeter with a heating rate of 10°C/min in a nitrogen atmosphere.